

OPERATOR REPORT

PulseID		Report Run Time:	1-29-20 5:47 PM
All Operator Report		Period Starting:	1-28-20 5:45 PM
		Period Ending:	1-29-20 5:45 PM

Operator Summary																
Shift	Operator ID	Operator Code	Operator Name	Hours Booked on Embroidery Machines	Distinct # of Designs	# of Cycles	Number of Pieces	Number of Pieces/Hr	Total Stitches	Avg Stitches / Pieces	Total Thread Breaks	Total Thread Break Time (Min)	Time Down / Thread Break (min)	Downtime (Hrs)	Downtime (%)	
Not Applicable	Rebecca	Not Applicable	Wenzel,Rebecca	16.99	47	563	258	15.18	1822244	7062.96124	67	277.53	4.14	16.23	95.51	
Not Applicable	Helena	Not Applicable	Ott,Helena	15.98	65	299	78	4.88	399287	5119.064103	24	34.43	1.43	6.73	42.10	
Not Applicable	Svetlana	Not Applicable	Smirnov,Svetlan	16.37	12	284	200	12.22	720358	3601.79	63	44.72	0.71	10.13	61.91	
Not Applicable	Ayse	Not Applicable	Egeli,Ayse	16.23	30	254	322	19.84	1403709	4359.34472	44	42.32	0.96	3.25	20.03	
Not Applicable	IrinaS	Not Applicable	Schischkin,Irina	24.00	23	683	408	17.00	203796	499.5	204	242.73	1.19	10.05	41.89	
Not Applicable	All Operators	All Operators	All Operators	23.50	11	178	64	2.72	562677	8791.828125	46	34.73	0.76	3.02	12.84	
Not Applicable	Brigitte	Not Applicable	Wittmann,Brigit	8.37	18	253	155	18.53	658333	4247.309677	50	68.52	1.37	3.59	42.91	
Not Applicable	Linda	Not Applicable	Buettner,Linda	7.92	6	311	162	20.46	790867	4881.895062	99	114.43	1.16	4.68	59.11	
Not Applicable	Gabriela	Not Applicable	Skrzydlo,Gabriel	8.03	54	258	64	7.97	329294	5145.21875	17	21.25	1.25	10.21	127.13	
Not Applicable	Susi	Not Applicable	Hoeffling,Susi	7.92	15	201	178	22.47	1277831	7178.825843	49	76.68	1.56	4.90	61.88	
Not Applicable	A	Not Applicable	A,A	8.89	82	598	171	19.24	504674	2951.309942	23	14.05	0.61	14.73	165.75	
Not Applicable	Irina	Not Applicable	Mueller,Irina	3.76	2	48	78	20.77	842088	10796	9	25.38	2.82	0.43	11.34	

DESIGN DETAIL REPORT

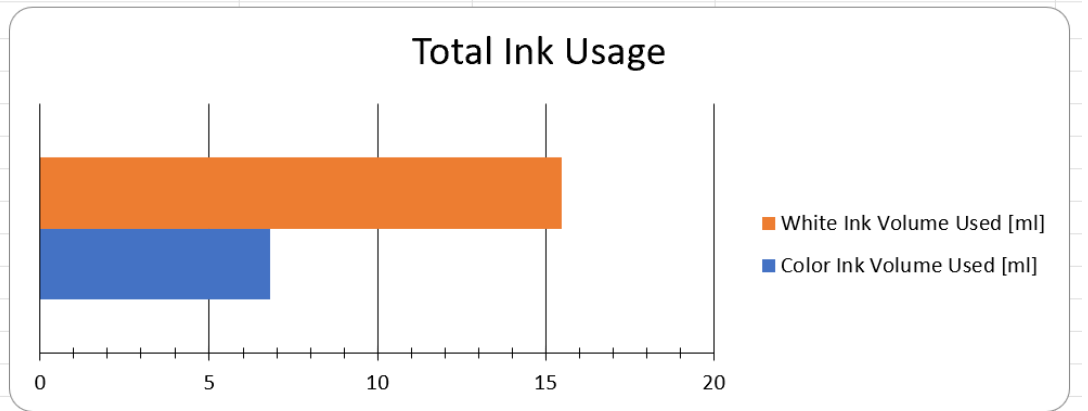
PulseID		Report Run Time:	1-29-20 5:43 PM
Design Detail Report		Period Starting:	1-28-20 5:42 PM
		Period Ending:	1-29-20 5:42 PM

Total Finished Pieces:				2118			
Job Summary							
Job ID	Operator Id	Operator Name	Operator First Name	Operator Last Name	Machine Name	Date and Time	Piece Count
572936	Ayse	Ayse Egeli	Ayse	Egeli	TFMX-2C 1206-- 6118	1-28-20 5:46 PM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-28-20 5:48 PM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-28-20 6:08 PM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-28-20 6:29 PM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-28-20 7:34 PM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-28-20 7:48 PM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-28-20 8:22 PM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-28-20 8:48 PM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-28-20 9:18 PM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-28-20 9:33 PM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-29-20 6:18 AM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-29-20 6:32 AM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-29-20 6:51 AM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-29-20 7:06 AM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-29-20 9:29 AM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-29-20 10:32 AM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-29-20 10:47 AM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-29-20 11:01 AM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-29-20 11:56 AM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-29-20 12:11 PM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-29-20 12:55 PM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-29-20 1:40 PM	6
602614	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMAR-K1506C--03288	1-29-20 1:58 PM	6
0630134172	Helena	Helena Ott	Helena	Ott	TMBP-1501-- E2F01735	1-28-20 5:48 PM	1
544097	IrinaS	Irina Schischkin	Irina	Schischkin	TFGN-1212--20079	1-28-20 5:49 PM	12
560396	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMBR-1501-- E1F01311	1-28-20 5:50 PM	1
560396	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMBR-1501-- E1F01311	1-28-20 5:58 PM	1
560396	Rebecca	Rebecca Wenzel	Rebecca	Wenzel	TMBR-1501-- E1F01311	1-28-20 6:11 PM	1
409483	Svetlana	Svetlana Smirnov	Svetlana	Smirnov	TFMX-2C 1206-- 6431	1-28-20 5:50 PM	5

INK USAGE REPORT

Ink Usage Report						
Period Starting:	08/17/2020 12:58:51	Period Ending:	08/21/2020 12:58:51			
Job	Creation Date	Platen Size	Color Ink Volume	White Ink Volume	Number of printed sheets	
NMVD6BXN-DGP-FC-1	8/17/2020 1:01:00 PM	14x16	18	0	1	
ML5W7M3S-DGP-FC-1	8/17/2020 1:05:00 PM	14x16	12	0	1	
NLMSVTB7-DGP-FC-1	8/17/2020 1:08:00 PM	14x16	24	0	1	
GBDZSQJD-DGP-FC-1	8/17/2020 1:14:00 PM	14x16	21	0	1	
CM9RM498-DGP-FC-1	8/17/2020 1:16:00 PM	14x16	61	0	1	
SL4WESDR-DGP-FC-1	8/17/2020 1:53:00 PM	14x16	38	0	1	
MB5TF56Z-DGP-FC-1	8/17/2020 1:59:00 PM	14x16	41	0	1	
Z4RRH577-DGP-FC-1	8/17/2020 2:07:00 PM	14x16	15	0	1	
6E2HWTSD-DGP-FC-1	8/17/2020 2:16:00 PM	14x16	36	0	1	
DM64B9XN-DGP-FC-1	8/17/2020 2:27:00 PM	14x16	83	0	1	
7EHAWVV3-DGP-FC-1	8/17/2020 2:35:00 PM	14x16	66	0	1	
3S3S4ZR8-DGP-FC-1	8/17/2020 2:57:00 PM	14x16	67	0	1	
SDLYT3QZ-DGP-FC-1	8/17/2020 3:19:00 PM	14x16	36	321	1	
82ENR763-DGP-FC-1	8/17/2020 3:23:00 PM	14x16	10	129	1	
XBKZGK54-DGP-UL-1	8/17/2020 3:45:00 PM	14x16	16	96	1	
DWAEGDAF-DGP-UL-1	8/17/2020 4:40:00 PM	14x16	8	43	1	
4JJJ7N5Y-DGP-FC-1	8/17/2020 4:43:00 PM	14x16	6	290	1	
LWWJ9AGX-DGP-FC-1	8/17/2020 4:52:00 PM	14x16	29	0	1	
PMWZRBXW-DGP-FC-1	8/17/2020 4:57:00 PM	14x16	64	0	1	
VKQZHXVH-DGP-UL-1	8/17/2020 5:00:00 PM	14x16	17	0	1	
JH9V5TVR-DGP-FC-1	8/17/2020 5:26:00 PM	14x16	6	273	1	
K3H3ZF2X-DGP-FC-1	8/17/2020 5:55:00 PM	14x16	6	395	1	

Ink Type	Total Volume Used, [ml]
Color Ink Volume	6.8
White Ink Volume	15.47



THREAD BREAK REPORT

Thread Break Report		Report Run Time:	1-29-20 5:48 PM
Period Starting:	1-28-20 5:45 PM	Period Ending:	1-29-20 5:45 PM

Machine ID: TFMX-2C 1206-- 6118

			Thread Break Details						
Head	Needle	Total Thread Breaks	Date and Time	Job ID	Operator Name	Thread Break Type	Thread Break Head	Thread Break Needle	
	5	4	2	1-28-20 6:20 PM	594497	Ayse Egeli	thread-break	5	4
	4	4	2	1-28-20 8:29 PM	594498	Ayse Egeli	thread-break	4	4
	1	4	1	1-28-20 8:31 PM	594498	Ayse Egeli	thread-break	1	4
	2	4	2	1-28-20 8:40 PM	594498	Ayse Egeli	thread-break	2	4
	6	4	2	1-28-20 9:49 PM	457333	Ayse Egeli	thread-break	6	4
	3	8	2	1-28-20 9:50 PM	457333	Ayse Egeli	thread-break	2	4
	2	6	2	1-29-20 6:25 AM	0416924408	Susi Hoefling	thread-break	3	8
	6	8	2	1-29-20 6:31 AM	0416924408	Susi Hoefling	thread-break	2	6
	6	6	1	1-29-20 6:43 AM	0416924408	Susi Hoefling	thread-break	2	6
	3	6	1	1-29-20 7:27 AM	0417967569	Susi Hoefling	thread-break	6	8
	4	9	1	1-29-20 7:27 AM	0417967569	Susi Hoefling	thread-break	6	8
	3	9	1	1-29-20 7:31 AM	0417967569	Susi Hoefling	thread-break	6	6
	5	7	1	1-29-20 7:56 AM	0417967569	Susi Hoefling	thread-break	3	6
	3	7	1	1-29-20 8:41 AM	406444	Susi Hoefling	thread-break	3	8
	4	6	1	1-29-20 11:31 AM	532718	Susi Hoefling	thread-break	4	9
	2	7	1	1-29-20 11:32 AM	532718	Susi Hoefling	thread-break	3	9
	6	11	2	1-29-20 12:32 PM	146339	Susi Hoefling	thread-break	5	7
	5	11	2	1-29-20 12:34 PM	146339	Susi Hoefling	thread-break	3	7
	2	11	1	1-29-20 12:36 PM	146339	Susi Hoefling	thread-break	4	6
	6	12	1	1-29-20 12:44 PM	146339	Susi Hoefling	thread-break	2	7
	1	11	1	1-29-20 1:12 PM	468620	Susi Hoefling	thread-break	4	4
				1-29-20 2:31 PM	468620	Ayse Egeli	thread-break	6	11
				1-29-20 3:28 PM	468620	Ayse Egeli	thread-break	5	11
				1-29-20 3:43 PM	468620	Ayse Egeli	thread-break	6	11
				1-29-20 4:13 PM	468620	Ayse Egeli	thread-break	2	11
				1-29-20 4:24 PM	468620	Ayse Egeli	thread-break	5	4
				1-29-20 4:45 PM	468620	Ayse Egeli	thread-break	5	11
				1-29-20 5:11 PM	468620	Ayse Egeli	thread-break	6	12
				1-29-20 5:14 PM	468620	Ayse Egeli	thread-break	6	4
				1-29-20 5:40 PM	468620	Ayse Egeli	thread-break	1	11

MACHINE SUMMARY REPORT

PulseID		Report Run Time:		1-29-20 5:43 PM	
Machine Summary Report		Period Starting:		1-28-20 5:42 PM	
Machine ID: TFMX-2C 1202--C4773		Period Ending:		1-29-20 5:42 PM	
Number of Heads: 2		Start Time:		1-28-20 5:49 PM	
		End Time:		1-29-20 5:41 PM	
		Total Time:		23:51:57	
		Production Time:		03:07:46	
Finished Pieces: 104		Total Stitches:		147226	
Utilization: 13.11%		Stitches Per Hour		6168.902545	
Pieces / Hour 4.357694054		Down Time:		05:36:26	
		Hooping Time:		05:40:18	
Sewing Time: 03:07:46					
Setup Time: 02:09:48					
Thread Break Time / QTY 00:07:09 21					
Average Heads Used: 1.464788732					
Machine Cycles: 71					

Job Summary										
Job ID	Date Sewn	Stitches	Colors	Thread Breaks	Pieces	Cycles	Heads Run	Operator Id	Operator Name	Download-Complete Time
1726684	1-28-20 5:50 PM	2072	6	0	1	1	1	Rebecca	Rebecca Wenzel	00:04:52
1726691	1-28-20 5:59 PM	4910	9	1	1	1	1	Rebecca	Rebecca Wenzel	00:13:59
1726692	1-28-20 6:19 PM	1303	4	0	1	1	1	Rebecca	Rebecca Wenzel	00:03:40
1726798	1-28-20 6:25 PM	2542	6	0	1	1	1	Rebecca	Rebecca Wenzel	00:06:32
1726800	1-28-20 7:26 PM	2709	6	0	1	1	1	Rebecca	Rebecca Wenzel	00:06:31
1726627	1-28-20 8:10 PM	2769	2	1	11	8	1.375	Rebecca	Rebecca Wenzel	00:01:17
1726644	1-28-20 9:27 PM	1303	4	0	3	2	1.5	Rebecca	Rebecca Wenzel	00:02:34
134553 SL	1-29-20 7:04 AM	327	File not found 134553 SL.PCF	2	12	8	1.5	A	A A	00:00:06
134553 C	1-29-20 7:29 AM	328	File not found 134553 C.PCF	4	11	7	1.571428571	A	A A	00:00:06
1726586	1-29-20 7:52 AM	768	2	0	8	4	2	A	A A	00:00:57
1727521	1-29-20 8:14 AM	1336	4	0	1	1	1	A	A A	00:03:59
1727519	1-29-20 8:23 AM	1651	4	0	1	1	1	A	A A	00:06:07
1727520	1-29-20 8:29 AM	2708	6	2	1	1	1	A	A A	00:09:34
1727540	1-29-20 9:04 AM	889	4	1	1	1	1	A	A A	00:03:24
1727530	1-29-20 9:08 AM	1813	2	0	1	1	1	A	A A	00:05:01
1727525	1-29-20 9:30 AM	1747	6	0	5	3	1.666666667	A	A A	00:07:03
1727524	1-29-20 9:53 AM	1757	6	2	5	3	1.666666667	A	A A	00:01:23
1727431	1-29-20 10:20 AM	1357	2	0	1	1	1	A	A A	00:03:49
1727437	1-29-20 10:31 AM	2277	9	0	1	1	1	A	A A	00:12:54
1727417	1-29-20 10:37 AM	1343	2	0	1	1	1	A	A A	00:02:49
1727419	1-29-20 10:43 AM	1622	2	0	1	1	1	A	A A	00:02:58
1728670	1-29-20 10:49 AM	567	1	0	1	1	1	A	A A	00:01:58
571301	1-29-20 11:54 AM	1768	1	0	1	1	1	A	A A	01:04:50
1727412	1-29-20 12:07 PM	4193	4	0	2	1	2	A	A A	00:09:09
1727472	1-29-20 12:17 PM	2363	4	0	1	1	1	A	A A	00:05:51

OPERATOR SUMMARY REPORT

PulseID		Report Run Time: 1-29-20 5:46 PM	
Operator Summary Report			
Period Starting: 1-28-20 5:45 PM		Period Ending: 1-29-20 5:45 PM	
Operator ID	Rebecca	Start Time:	1-28-20 5:46 PM
Operator First Name:	Rebecca	End Time:	1-29-20 5:44 PM
Operator Last Name:	Wenzel	Total Time:	23:58:36
Operator Name:	Rebecca Wenzel	Production Time:	14:15:43
Finished Pieces:	258	Total Stitches:	1822244
Utilization:	0.59	Stitches Per Hour	76000.72293
Pieces / Hour	10.76046156	Down Time:	16:13:47
Sewing Time:	14:13:48	Hooping Time:	08:43:12
Setup Time:	02:06:08		
Thread Break Time / QTY	01:49:34	67	
Stitches/Minute:	{StitchesMinute}		
Average Heads Used:	2.186440678		

Job Summary							
Job ID	Date Sewn	Stitches	Thread Breaks	Pieces	Cycles	Heads Run	Machine Name
602614	1-28-20 5:46 PM	10796	22	8	1	8	TFMX-2C 1208-- 6225
602614	1-28-20 5:48 PM	10796	29	132	22	6	TMAR-K1506C--03288
1726684	1-28-20 5:50 PM	2072	0	1	1	1	TFMX-2C 1202--C4773
560396	1-28-20 5:52 PM	4269	1	3	3	1	TMBR-1501-- E1F01311
1726691	1-28-20 5:59 PM	4910	1	1	1	1	TFMX-2C 1202--C4773
0814703762	1-28-20 6:16 PM	893	0	1	1	1	TMBR-1501-- E1F01311
453464	1-28-20 6:20 PM	37686	1	1	1	1	TEMX-C 1201--C3703
1726692	1-28-20 6:19 PM	1303	0	1	1	1	TFMX-2C 1202--C4773
1726798	1-28-20 6:25 PM	2542	0	1	1	1	TFMX-2C 1202--C4773
317316	1-28-20 7:24 PM	5410	0	1	1	1	TMBR-1501-- E1F01311
1726800	1-28-20 7:26 PM	2709	0	1	1	1	TFMX-2C 1202--C4773
0706701425	1-28-20 7:29 PM	1177	0	1	1	1	TEMX-C 1201--C3703
0814573702	1-28-20 7:35 PM	1109	0	1	1	1	TMBR-1501-- E1F01311
0706701491	1-28-20 7:37 PM	2050	0	2	2	1	TEMX-C 1201--C3703
453535	1-28-20 7:44 PM	0	0	0	0	0	TMBR-1501-- E1F01311

Machine Name	Login	Logout
TFMX-2C 1208-- 6225	Not Applicable	1-29-20 5:58 AM
TMBR-1501-- E1F01311	Not Applicable	1-29-20 6:52 AM
TMBR-1501-- E1F01311	1-29-20 1:53 PM	Not Applicable
TFMX-2C 1202--C4773	Not Applicable	1-29-20 6:52 AM
TFMX-2C 1202--C4773	1-29-20 1:53 PM	Not Applicable
TEMX-C 1201--C3703	Not Applicable	1-29-20 6:52 AM
TEMX-C 1201--C3703	1-29-20 1:53 PM	Not Applicable
TMAR-K1506C--03288	Not Applicable	1-29-20 2:00 PM
TFMX-1202--10122	1-29-20 3:45 PM	Not Applicable

EFFICIENCY REPORT

01-Aug-16											
Machine	Possible Stitches	Possible Stitches - Days	Stitch Made - Days	Days efficiency	Possible Stitches - Evenings	Stitch Made - Evenings	Evenings efficiency	Possible Stitches - Nights	Stitch Made - Nights	Nights efficiency	Daily Efficiency
6 Head near threads	6885000	2295000	796086	34.70%	2295000	853868	37.20%	2295000	693544	30.20%	34.00%
2 Head	2295000	765000	226806	29.60%	765000	50426	6.60%	765000	142246	18.60%	18.30%
4 head near fire escape	4590000	1530000	264788	17.30%	1530000	0	0.00%	1530000	0	0.00%	5.80%
4 Head near DTG	4590000	1530000	9696	0.60%	1530000	0	0.00%	1530000	0	0.00%	0.20%
4 head near 1 heads	4590000	1530000	121932	8.00%	1530000	129408	8.50%	1530000	0	0.00%	5.50%
6 Head near office	6885000	2295000	652832	28.40%	2295000	520644	22.70%	2295000	1206039	52.60%	34.60%
4 head near 2 head	4590000	1530000	452465	29.60%	1530000	309261	20.20%	1530000	512530	33.50%	27.80%
1 Head Near Office	1147500	382500	45093	11.80%	382500	78064	20.40%	382500	129248	33.80%	22.00%
1 Head Next to other 1 head	1147500	382500	67977	17.80%	382500	30604	8.00%	382500	27448	7.20%	11.00%
Average				21.55%			16.11%			22.15%	19.94%

Daily Product Pieces			1430
Category	Machine Qty	Machine Numbers	
0% - 20%	5	2 Head, 4 head near fire escape, 4 Head near DTG, 4 head near 1 heads, 1 Head Next to other 1 head	
20% - 40%	4	6 Head near threads, 6 Head near office, 4 head near 2 head, 1 Head Near Office	
40% - 60%	0		
60% - 80%	0		
80% - 100%	0		

